UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM 8-K

CURRENT REPORT

Pursuant to Section 13 or 15(d) of The Securities Exchange Act of 1934

February 1, 2022

Date of Report (Date of earliest event reported)



O-I GLASS, INC.

(Exact name of registrant as specified in its charter)

1-9576 (Commission File Number) 22-2781933 (IRS Employer Identification No.)

One Michael Owens Way Perrysburg, Ohio (Address of principal executive offices)

43551-2999 (Zip Code)

(567) 336-5000

(Registrant's telephone number, including area code)

(Former name or former address, if changed since last report)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

□ Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

Delaware

(State or other jurisdiction of incorporation)

□ Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)

Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))

□ Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Securities registered pursuant to Section 12(b) of the Act:

Title of each class	Trading Symbol	Name of each exchange on which registered
Common stock, \$.01 par value	OI	New York Stock Exchange

Indicate by check mark whether the registrant is an emerging growth company as defined in Rule 405 of the Securities Act of 1933 (§230.405 of this chapter) or Rule 12b-2 of the Securities Exchange Act of 1934 (§240.12b-2 of this chapter).

Emerging growth company \Box

If an emerging growth company, indicate by check mark if the registrant has elected not to use the extended transition period for complying with any new or revised financial accounting standards provided pursuant to Section 13(a) of the Exchange Act.

ITEM 2.02. RESULTS OF OPERATIONS AND FINANCIAL CONDITION.

On February 1, 2022, O-I Glass, Inc. (the "Company") issued a press release announcing its results of operations for the year ended December 31, 2021. A copy of the press release is attached hereto as Exhibit 99.1 and is incorporated herein by reference.

The information set forth in this Item 2.02, including Exhibit 99.1, is being furnished and shall not be deemed "filed" for purposes of Section 18 of the Securities Exchange Act of 1934, as amended (the "Exchange Act") or otherwise subject to the liabilities of that Section. The information in this Item 2.02, including Exhibit 99.1, shall not be incorporated by reference into any filing of the Company under the Securities Act of 1933, as amended (the "Securities Act"), or the Exchange Act except as shall be expressly set forth by specific reference in such a filing.

ITEM 9.01 FINANCIAL STATEMENTS AND EXHIBITS.

(d)	Exhibits.
Exhibit	
No.	Description
<u>99.1</u>	Press Release dated February 1, 2022 announcing results of operations for the year ended December 31, 2021
104	Cover Page Interactive Data File (embedded within the Inline XBRL document)

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Date: February 1, 2022

O-I GLASS, INC.

By: /s/ John A. Haudrich John A. Haudrich Senior Vice President and Chief Financial Officer

For more information, contact:

Chris Manuel Vice President of Investor Relations 567-336-2600 Chris.Manuel@o-i.com

O-I GLASS REPORTS FULL YEAR AND FOURTH QUARTER 2021 RESULTS

Fourth Quarter and Full Year Performance Exceeded Most Recent Business Outlook 2021 Shipments Surpassed Pre-Pandemic Levels

Lowest Debt Levels Since Mid-2015

PERRYSBURG, Ohio (February 1, 2022) - O-I Glass, Inc. ("O-I") (NYSE: OI) today reported financial results for the full year and fourth quarter ended December 31, 2021.

Full Year 2021 Results

		Continuing	ngs from g Operations Share (Diluted)			Earnings from Operations Befor \$1		s	Cash Provided by Continuing Operating Activities \$M			
	F	Y21	F	Y20		FY21	F	Y20	FY21			FY20
Reported	\$	0.88	\$	1.57	\$	332	\$	353	\$	680	\$	457
		Adjusted Earnings Earnings Per Share (Diluted)				Segment Operating Profit \$M				Free Cash Flow \$M		
	F	Y21	F	Y20		FY21	F	Y20	FY21	1		FY20
Non - GAAP ₁	(Gi	\$1.83 uidance: 77-\$1.82)	s	1.22	¢	827	¢	678	\$28 (Guidance)		¢	146

"We are pleased with O-I's full year 2021 results, which rebounded strongly following the onset of the pandemic. Business performance exceeded the company's guidance provided at the beginning of the year as well as our most recent business outlook. Sales and production volumes surpassed pre-COVID levels underscoring consumer preference for premium and sustainable glass packaging. Likewise, earnings benefited from very good operating performance and the company's margin expansion initiatives," said Andres Lopez, CEO of O-I.

Reported Results: For the full year 2021, the company recorded earnings from continuing operations of \$0.88 per share (diluted), compared to \$1.57 per share (diluted) in 2020. Current year earnings from continuing operations before income taxes were \$332 million, compared to \$353 million in the prior year. Lower 2021 earnings primarily reflected the non-recurrence of a \$275 million gain related to the 2020 sale of O-I's Australia and New Zealand business unit, partially offset by higher operating results in 2021. Both periods included items management considers not representative of ongoing operations and other adjustments.

- Adjusted Earnings: Excluding certain items management considers not representative of ongoing operations and other adjustments, 2021 adjusted earnings¹ were \$1.83 per share, compared with the prior year of \$1.22 per share.
 Improved earnings reflected higher shipment and production levels (adjusted for divestitures) and the benefit from the company's margin expansion initiatives. Adjusted earnings exceeded original guidance of \$1.55 to \$1.75 per share and the company's most recent business outlook of \$1.77 to \$1.82 per share.
- Segment Operating Profit¹: Full year 2021 segment operating profit was \$827 million compared to \$678 million in 2020. Segment operating profit benefited from a 5.3 percent increase in shipments and a 7.3 percent increase in production levels (each in tons and adjusted for divestitures). On a comparable basis, shipments increased 1.1 percent from 2019 levels as the company swiftly recovered from the onset of the pandemic that impacted 2020 results. 3.2 percent higher average selling prices (adjusted for divestitures) in 2021 mostly offset elevated cost inflation. Segment operating profit also benefited from strong operating performance and \$70 million of net benefits from the company's margin expansion initiatives.
- Cash Flows: Cash provided by continuing operating activities was \$680 million in 2021, compared with \$457 million in 2020. Free cash flow¹ was \$282 million in 2021 versus \$146 million in 2020 and compared favorably to the company's original guidance of approximately \$240 million and most recent outlook of at least \$260 million.
- Capital Structure: Total debt was \$4.8 billion on December 31, 2021, compared to \$5.1 billion at prior year end. Net debt¹ was \$4.1 billion on December 31, 2021, down from \$4.6 billion at year-end 2020 reflecting favorable cash flow and use of proceeds from divestitures. Committed liquidity exceeded \$2.3 billion at year end 2021.

"O-I made significant progress as we accelerated our transformation in 2021. Despite the ongoing challenges from the pandemic, the company continued to take bold structural actions to improve O-I's business fundamentals. The benefits from O-I's margin expansion initiatives exceeded our original target. As we redefine the glass production process, the company achieved critical milestones that will enable broader MAGMA deployment in the near future. This included validation of our Generation 1 MAGMA line in Holzminden, Germany, and advancing the Generation 2 pilot. We expanded our Portfolio Optimization program to fund attractive expansion projects as well as improve the balance sheet and increase Return on Invested Capital. The company has completed or announced \$1.1 billion of asset sales to date and expects to complete its \$1.5 billion Optimization program in 2022, well ahead of target and prior to major capital redeployment for expansion. Finally, we made significant progress as we seek a fair and final resolution to Paddock's legacy asbestos liabilities. Paddock reached an agreement-in-principle for a consensual plan of reorganization last April, submitted the plan of reorganization to the courts in January 2022, and is targeting confirmation and effectiveness of the plan in the first half of 2022."

"All of these actions are consistent with our strategy to increase stockholder value and ensure sustainable prosperity for O-I," continued Lopez.

1 Adjusted earnings per share, free cash flow, segment operating profit, and net debt are each non-GAAP financial measures. See tables included in this release for reconciliations to the most directly comparable GAAP measures.

	Continuing	Earnings (Loss) from Continuing Operations Earnings Per Share (Diluted)					ations Before	
	4Q21	4Q20			4Q21	4Q20		
Reported	\$ 0.27	\$	(0.18)	\$	71	\$		14
	Earnings Per	l Earnings Share (Diluted)			Segment Ope \$N			
	4Q21	4Q20			4Q21		4Q20	
Non - GAAP ₁	\$0.36							
	(Guidance: \$0.30-\$0.35)	\$	0.40	\$	177	\$		200

- Reported Earnings: For the fourth quarter 2021, earnings from continuing operations were \$0.27 per share (diluted) compared to a loss of \$0.18 per share in the fourth quarter of 2020. Current year earnings from continuing operations before income taxes were \$71 million, compared to \$14 million in the prior year quarter. The year over year increase was primarily due to gains recorded on the sale of miscellaneous assets and lower restructuring and other charges, partially offset by higher pension settlement charges in 2021. Both periods included items management considers not representative of ongoing operations and other adjustments.
- Adjusted Earnings: Excluding certain items management considers not representative of ongoing operations and other adjustments, adjusted earnings were \$0.36 per share in the fourth quarter of 2021, compared with \$0.40 per share in the fourth quarter of 2020. Adjusted earnings exceeded the company's most recent business outlook of \$0.30 to \$0.35 per share.
- Segment Operating Profit: Segment operating profit¹ was \$177 million compared to \$200 million in the prior year quarter. Earnings benefited from 5.4 percent higher sales volumes and 1.2 percent higher production levels (in tons and adjusted for divestitures) as well as \$20 million in savings from the company's margin expansion initiatives, primarily in Europe. These benefits were more than offset by unfavorable foreign currency translation, elevated cost inflation, and costs associated with increased engineering project activity, primarily in the Americas.

Net sales were \$1.6 billion in the fourth quarter of 2021 compared to \$1.5 billion in the prior year quarter. Divestitures reduced net sales by \$8 million. Adjusted for divestitures, average selling prices increased 4.5 percent and contributed \$67 million to sales while shipments (in tons) improved 5.4 percent boosting net sales by \$55 million. Unfavorable foreign currency translation decreased net sales by \$30 million while net sales from technical services improved \$7 million reflecting higher engineering project activity.

Segment operating profit was \$177 million in the fourth quarter of 2021 compared to \$200 million in the prior year.

- <u>Americas</u>: Segment operating profit in the Americas was \$99 million compared to \$127 million in the fourth quarter of 2020. The benefit of higher selling prices more than offset cost inflation. Shipments decreased 1.7 percent (in tons, adjusted for divestitures) reflecting elevated engineering project activity that restricted production amid record low inventories. Higher operating costs reflected elevated logistics costs and higher maintenance expenses due to increased engineering project activity. Results included \$1 million of unfavorable foreign currency translation.
- <u>Europe</u>: Segment operating profit in Europe was \$78 million compared to \$73 million in the fourth quarter 2020. Shipments in tons increased 13.2 percent primarily due to strong growth in the wine category across southern Europe. The benefit of higher selling prices partially mitigated elevated cost inflation while segment operating profit reflected the savings from the company's margin expansion initiatives. Results included \$2 million of unfavorable foreign currency translation.

Retained corporate and other costs were \$45 million compared to \$47 million in the prior year quarter.

2022 Outlook

"There is great momentum at O-I as we enter the new year and we expect improved earnings and operating cash flow. While we will contend with a few headwinds, all key operating levers are heading in the right direction. We expect selling price increases will more than offset elevated cost inflation. Likewise, earnings should benefit from strong demand for healthy, sustainable glass containers as well as our ongoing highly successful margin expansion initiatives," concluded Lopez.

Currently, O-I expects full year 2022 adjusted earnings will approximate \$1.85 to \$2.00 per share. This outlook assumes higher selling prices will more than offset cost inflation, sales volume growth (in tons) of up to one percent and at least \$50 million of benefits from the company's margin expansion initiatives. These incremental savings should more than offset the headwind from cost attributed to expansion project activity. O-I's earnings guidance also assumes foreign currency rates as of January 28, 2022, earnings dilution from the company's Portfolio Optimization program, incremental interest expense for the anticipated funding of the Paddock 524(g) trust and an effective annual adjusted tax rate of approximately 28 to 32 percent.

For the first quarter of 2022, the company anticipates adjusted earnings in the range of \$0.38 to \$0.43 per share.

Cash provided by continuing operating activities is expected to be at least \$725 million in 2022. The outlook assumes capital expenditures of approximately \$600 million, including \$375 million for base activity and \$225 million for strategic/expansion investment. The company anticipates 2022 free cash flow of at least \$125 million and adjusted free cash flow of at least \$350 million (excludes strategic/expansion investment that will be funded by asset sale proceeds from the Portfolio Optimization program). This cash flow outlook excludes the one-time funding of the \$610 million 524(g) trust upon the effective date of a plan of reorganization, which the Company expects to occur in the first half of 2022.

The earnings and cash flow guidance ranges may not fully reflect uncertainty in macroeconomic conditions, currency rates, and further pandemic effects such as supply chain and labor challenges, among other factors.

Conference Call Scheduled for February 2, 2022

O-I CEO Andres Lopez and CFO John Haudrich will conduct a conference call to discuss the company's latest results on Wednesday, February 2, 2022, at 8:00 a.m. EST. A live webcast of the conference call, including presentation materials, will be available on the O-I website, <u>www.o-i.com/investors</u>, in the Webcasts and Presentations section.

The conference call also may be accessed by dialing 888-733-1701 (U.S. and Canada) or 706-634-4943 (international) by 7:50 a.m. EST, on February 2, 2022. Ask for the O-I conference call. A replay of the call will be available on the O-I website, www.o-i.com/investors, for a year following the call.

Contact: Sasha Sekpeh, 567-336-5128 – O-I Investor Relations

O-I news releases are available on the O-I website at www.o-i.com

O-I's first quarter 2022 earnings conference call is currently scheduled for Tuesday, April 26, 2022, at 8:00 a.m. EST.

About O-I Glass

At O-I Glass, Inc. (NYSE: OI), we love glass and we're proud to be one of the leading producers of glass bottles and jars around the globe. Glass is not only beautiful, it's also pure and completely recyclable, making it the most sustainable rigid packaging material. Headquartered in Perrysburg, Ohio (USA), O-I is the preferred partner for many of the world's leading food and beverage brands. We innovate in line with customers' needs to create iconic packaging that builds brands around the world. Led by our diverse team of more than 24,000 people across 70 plants in 19 countries, O-I achieved net sales of \$6.4 billion in 2021. Learn more about us: <u>o-i.com</u> / <u>Facebook</u> / <u>Twitter</u> / <u>Instagram</u> / <u>LinkedIn</u>

Non-GAAP Financial Measures

The company uses certain non-GAAP financial measures, which are measures of its historical or future financial performance that are not calculated and presented in accordance with GAAP, within the meaning of applicable SEC rules. Management believes that its presentation and use of certain non-GAAP financial measures, including adjusted earnings, adjusted earnings per share, free cash flow, segment operating profit and net debt, provide relevant and useful supplemental financial information that is widely used by analysts and investors, as well as by management in assessing both consolidated and business unit performance. These non-GAAP measures are reconciled to the most directly comparable GAAP measures and should be considered supplemental in nature and should not be considered in isolation or be construed as being more important than comparable GAAP measures.

Adjusted earnings relates to net earnings from continuing operations attributable to the company, exclusive of items management considers not representative of ongoing operations and other adjustments because such items are not reflective of the company's principal business activity, which is glass container production. Adjusted earnings are divided by weighted average shares outstanding (diluted) to derive adjusted earnings per share. Segment operating profit relates to earnings from continuing operations before interest expense, net, and before income taxes and is also exclusive of items management considers not representative of ongoing operations as well as certain retained corporate costs and other adjustments. Management uses adjusted earnings, adjusted earnings per share, and segment operating profit to evaluate its period-over-period operations of its principal business activity by excluding items that are not reflective of such operations. Adjusted earnings, adjusted earnings per share and segment operating profit to evaluate its period-over-period operating performance because it believes these provide useful supplemental measures of the results of operations of its principal business activity by excluding items that are not reflective of such operations. Adjusted earnings per share and segment operating profit may be useful to investors in evaluating the underlying operating performance of the company's business as these measures eliminate items that are not reflective of its principal business activity.

Net debt is defined as total debt less cash. Management uses net debt to analyze the liquidity of the company.

Further, free cash flow relates to cash provided by continuing operating activities less cash payments for property, plant and equipment. Management has historically used free cash flow to evaluate its period-over-period cash generation performance because it believes this has provided a useful supplemental measure related to its principal business activity. It should not be inferred that the entire free cash flow amount is available for discretionary expenditures, since the company has mandatory debt service requirements and other non-discretionary expenditures that are not deducted from the measure. Management uses non-GAAP information principally for internal reporting, forecasting, budgeting and calculating compensation payments.

The company routinely posts important information on its website - www.o-i.com/investors.

Forward-Looking Statements

This press release contains "forward-looking" statements related to O-I Glass, Inc. ("O-I Glass" or the "company") within the meaning of Section 21E of the Securities Exchange Act of 1934, as amended (the "Exchange Act") and Section 27A of the Securities Act of 1933, as amended. Forward-looking statements reflect the company's current expectations and projections about future events at the time, and thus involve uncertainty and risk. The words "believe," "expect," "anticipate," "will," "could," "should," "may," "plan," "estimate," "intend," "predict," "potential," "continue," and the negatives of these words and other similar expressions generally identify forward-looking statements.

It is possible that the company's future financial performance may differ from expectations due to a variety of factors including, but not limited to the following: (1) the risk that the proposed plan of reorganization of Paddock (the "Plan") may not be approved by the bankruptcy court or that other conditions necessary to implement the agreement in principle may not be satisfied, (2) the actions and decisions of participants in the bankruptcy proceeding, and the actions and decisions of indir parties, including regulators, that may have an interest in the bankruptcy proceeding, (3) the terms and conditions of any reorganization plan that may ultimately be approved by the bankruptcy court, (4) delays in the confirmation or consummation of a plan of reorganization, including the Plan, due to factors beyond the company's and Paddock's control, (5) risks with respect to the receipt of the consents necessary to effect the reorganization, (6) risks inherent in, and potentially adverse developments related to, the bankruptcy proceeding, that could adversely affect the company and the company's liquidity or results of operations, (7) the impact of the cost structure, including its success in implementing restructuring or other plans aimed at improving the company's operating efficiency and working capital management, achieving cost savings, and remaining well-positioned to address Paddock's legacy liabilities, (10) the company's ability to acquire or divest businesses, acquire and expand plants, integrate operations of AGMA program, (13) foreign currency fluctuations related to economic and social conditions, disruptions in the supply chain, competitive pricing pressures, inflation or deflation, changes in tax rates and laws, natural disasters, and weather, (16) the company's ability to encure sy of the company's goodwill is not impaired, (17) consumer preferences for alternative forms of packaging, (18) cost and availability of raw materistaries, and weather, (16) the company's ability to further develop its sales, m

It is not possible to foresee or identify all such factors. Any forward-looking statements in this document are based on certain assumptions and analyses made by the company in light of its experience and perception of historical trends, current conditions, expected future developments, and other factors it believes are appropriate in the circumstances. Forward-looking statements are not a guarantee of future performance and actual results or developments may differ materially from expectations. While the company continually reviews trends and uncertainties affecting the company's results or operations and financial condition, the company does not assume any obligation to update or supplement any particular forward-looking statements contained in this document.

O-I GLASS, INC. Condensed Consolidated Results of Operations (Dollars in millions, except per share amounts)

		Three mon Decem		ed	Year ended December 31			
Unaudited		2021		2020		2021		2020
Net sales	\$	1,588	\$	1,497	\$	6,357	\$	6,091
Cost of goods sold		(1,350)		(1,232)		(5,266)		(5,119)
	· · · · · · · · · · · · · · · · · · ·							
Gross profit		238		265		1,091		972
•								
Selling and administrative expense		(108)		(95)		(433)		(403)
Research, development and engineering expense		(25)		(30)		(82)		(75)
Interest expense, net		(64)		(53)		(216)		(265)
Equity earnings (losses)		26		(11)		90		37
Other income (expense), net (a)		4		(62)		(118)		87
Earnings from continuing operations before income taxes		71		14		332		353
Provision for income taxes		(23)		(39)		(167)		(89)
Earnings (loss) from continuing operations		48		(25)		165		264
Gain from discontinued operations						7		
Net earnings (loss)		48		(25)		172		264
Net earnings attributable to noncontrolling interests		(5)		(4)		(23)		(15)
Not coming a floor) statilizatili to the Company	¢	43	\$	(29)	\$	149	\$	249
Net earnings (loss) attributable to the Company	Ţ.	45	φ	(23)	J.	145	æ	245
Amounts attributable to the Company:								
Earnings (loss) from continuing operations	\$	43	\$	(29)	\$	142	\$	249
Gain from discontinued operations						7		
Net earnings (loss)	\$	43	\$	(29)	\$	149	\$	249
				<u> </u>				
Basic earnings per share:								
Net earnings (loss) attributable to the Company	\$	0.28	\$	(0.18)	\$	0.90	\$	1.59
Gain from discontinued operations						0.05		
Net earnings (loss)	\$	0.28	\$	(0.18)	\$	0.95	\$	1.59
Weighted average shares outstanding (thousands)		156,318		157,274		157,150		156,806
Diluted earnings per share:								
Net earnings (loss) attributable to the Company	\$	0.27	\$	(0.18)	\$	0.88	\$	1.57
Gain from discontinued operations						0.05		
Net earnings (loss)	\$	0.27	\$	(0.18)	\$	0.93	\$	1.57
Diluted average shares (thousands)		159,823		157,274		160,309		158,785
Since average since (modounds)		100,020		107,274		100,000		130,703

(a) On July 31, 2020, the Company completed the sale of its Australia and New Zealand ("ANZ") businesses to Visy Industries Holdings Pty Ltd. The Company recorded a net gain of approximately \$275 million in 2020 related to this sal

O-I GLASS, INC. Condensed Consolidated Balance Sheet (Dollars in millions)

Unaudited	December 31, 2021		December 31, 2020
Assets			
Current assets:			
Cash and cash equivalents		25 \$	563
Trade receivables, net		92	623
Inventories		16	841
Prepaid expenses and other current assets		37	270
Assets held for sale		49	
Total current assets	2,5	19	2,297
Property, plant and equipment, net	2,8	.17	2,907
Goodwill	1,8	40	1,951
Intangibles, net	2	86	325
Other assets	1,:	70	1,402
Total assets			0.000
	5 8,0	32 \$	8,882
Liabilities and Share Owners' Equity			
Current liabilities:			
Accounts payable	\$ 1,2	10 \$	1,126
Short-term loans and long-term debt due within one year		72	197
Other liabilities	5	51	575
Liabilities held for sale		13	
Total current liabilities	1,8	46	1,898
Long-term debt	4,7	53	4,945
Paddock support agreement liability		25	471
Other long-term liabilities		'81	1,167
Share owners' equity	8	27	401
Total liabilities and share owners' equity	\$ 8,5	ວງ ¢	8,882
	\$ 8,8	32 3	8,882

O-I GLASS, INC. Condensed Consolidated Cash Flow (Dollars in millions)

		onths ende mber 31	ed	Year ended December 31			
Unaudited	2021		2020	2021		2020	
Cash flows from operating activities:							
Net earnings (loss)	48	\$	(25)	\$ 172	\$	264	
Gain from discontinued operations				(7)			
Non-cash charges							
Depreciation and amortization	114		119	463		482	
Pension expense	8		8	32		38	
Charge related to Paddock support agreement liability				154			
Brazil indirect tax credit	(2)			(71)			
Restructuring, asset impairment and related charges	8		24	28		96	
Gain on sale of ANZ businesses			5			(275)	
Gain on sale of miscellaneous assets	(84)			(84)			
Pension settlement charges	69		18	74		26	
Other asset impairments			36			36	
Cash payments							
Pension contributions	(51)		(71)	(84)		(103)	
Cash paid for restructuring activities	(16)		(5)	(30)		(37)	
Change in components of working capital (a)	126		221	(13)		(181)	
Other, net ^(b)	11		(1)	46		111	
Cash provided by continuing operating activities	231		329	680	-	457	
Cash provided by discontinued operating activities				7			
Total cash provided by operating activities	231		329	687		457	
Cash flows from investing activities:							
Cash payments for property, plant and equipment	(130)		(65)	(398)		(311)	
Net cash proceeds on disposal of misc. assets	(130)		(03)	122		(311)	
Net cash proceeds on sale of ANZ business	114		U	58		441	
Deconsolidation of Paddock				50		(47)	
Other, net	(2)		(1)	(2)		(47)	
	(2)		(1)	(2)		93	
Cash provided by (utilized) in investing activities	(18)		(58)	(220)		93	
Cash flows from financing activities:							
Changes in borrowings, net	(65)		(330)	(184)		(630)	
Shares repurchased	(10)			(40)			
Payment of finance fees	(16)		(1)	(16)		(51)	
Dividend paid						(8)	
Net cash payments for hedging activity	(5)			(15)		(8)	
Distributions to noncontrolling interests	(6)		(7)	(16)		(12)	
Sale leaseback proceeds in conjunction with ANZ sale						155	
Other, net				(2)		(3)	
Cash utilized in financing activities	(102)		(338)	(273)		(557)	
Effect of exchange rate fluctuations on cash	(11)		24	(29)		19	
Increase (decrease) in cash incl cash classified within current assets held for sale	100		(43)	165		12	
Less: decrease in cash classified within current assets held for sale	(3)			(3)			
Cash at beginning of period	628		606	563		551	
Cash at end of period	\$ 725	\$	563	\$ 725	\$	563	

(a) The Company uses various factoring programs to sell certain receivables to financial institutions as part of managing its cash flows. At December 31, 2021, December 31, 2020 and December 31, 2019, the amount of receivables sold by the Company was \$481 million, \$436 million and \$539 million, respectively. For the years ended December 31, 2021 and 2020, the Company's use of its factoring programs resulted in an increase of \$45 million to cash from operating activities and a \$103 million decrease to cash from operating activities, respectively.

(b) Other, net includes other non-cash charges plus other changes in non-current assets and liabilities.

O-I GLASS, INC. Reportable Segment Information (Dollars in millions)

		Three mor Decen		Year ended December 31				
Unaudited		2021		2020		2021		2020
Net sales:								
Americas	\$	906	\$	880	\$	3,557	\$	3,322
Europe		647		589		2,687		2,364
Asia Pacific								281
Reportable segment totals		1,553		1,469		6,244		5,967
Other		35		28		113		124
Net sales	\$	1,588	\$	1,497	\$	6,357	\$	6,091
Segment operating profit ^(a) :								
Americas	\$	99	\$	127	\$	456	\$	395
Europe		78		73		371		264
Asia Pacific								19
Reportable segment totals		177		200		827		678
Items excluded from segment operating profit:								
Retained corporate costs and other		(45)		(47)		(171)		(145)
Items not considered representative of ongoing operations and other adjustments (b)		3		(86)		(108)		85
Interest expense, net		(64)		(53)		(216)		(265)
Earnings from continuing operations before income taxes	\$	71	\$	14	\$	332	\$	353
Ratio of earnings (loss) before income taxes to net sales		4.5%		0.9%		5.2%		5.8%
Segment operating profit margin ^(c) :								
Americas		10.9%		14.4%		12.8%		11.9%
Europe		12.1%		12.4%		13.8%		11.2%
Asia Pacific								6.8%
Reportable segment margin totals		11.4%		13.6%		13.2%		11.4%

(a) Segment operating profit consists of consolidated earnings before interest income, interest expense, and provision for income taxes and excludes amounts related to certain items that management considers not representative of ongoing operations and other adjustments as well as certain retained corporate costs.

The Company presents information on segment operating profit because management believes that it provides investors with a measure of operating performance separate from the level of indebtedness or other related costs of capital. The most directly comparable GAAP financial measure to segment operating profit is earnings from continuing operations before income taxes. The Company presents segment operating profit because management uses the measure, in combination with net sales and selected cash flow information, to evaluate performance and to allocate resources.

(b) Reference Reconciliation to Adjusted Earnings.

(c) Segment operating profit margin is segment operating profit divided by segment net sales.

O-I GLASS, INC. Reconciliation to Adjusted Earnings (Dollars in millions, except per share amounts)

The reconciliation below describes the items that management considers not representative of ongoing operations and other adjustments.

	 Three mor Decem		 Year ended December 31			
Unaudited	 2021	 2020	 2021		2020	
Net earnings (loss) attributable to the Company	\$ 43	\$ (29)	\$ 142	\$	249	
Items impacting equity earnings (losses):						
Restructuring, asset impairment and other charges		36			36	
Items impacting other income (expense), net:		50			50	
Gain on sale of miscellaneous assets	(84)		(84)			
Gain on sale of ANZ businesses	(0.)	5	(* .)		(275)	
Restructuring, asset impairment and other charges	14	26	35		106	
Charge related to Paddock support agreement liability			154			
Charge for deconsolidation of Paddock					14	
Strategic transaction and corporate modernization costs		1			8	
Pension settlement charges	69	18	74		26	
Brazil indirect tax credit	(2)		(71)			
Items impacting interest expense:						
Charges for note repurchase premiums and write-off of finance fees	13		13		44	
Items impacting income tax:						
Tax charge recorded for certain tax adjustments	5		5			
Net provision (benefit) for income tax on items above		7	27		(13)	
Items impacting net earnings attributable to noncontrolling interests:						
Net impact of noncontrolling interests on items above	(1)	(1)	(1)		(1)	
Total adjusting items (non-GAAP)	\$ 14	\$ 92	\$ 152	\$	(55)	
Adjusted earnings (non-GAAP)	\$ 57	\$ 63	\$ 294	\$	194	
Diluted average shares (thousands)	 159,823	 157,274	 160,309		158,785	
Earnings (loss) per share from continuing operations (diluted)	\$ 0.27	\$ (0.18)	\$ 0.88	\$	1.57	
Adjusted earnings per share (non-GAAP) (a)	\$ 0.36	\$ 0.40	\$ 1.83	\$	1.22	

(a) For purposes of computing adjusted earnings per share, the diluted average shares (in thousands) are 159,824 for the three months ended December 31, 2020.

The Company is unable to present a quantitative reconciliation of its forward-looking non-GAAP measure, adjusted earnings and adjusted earnings per share, for the quarter ending March 31, 2022 or year ending December 31, 2022, to its most directly comparable GAAP financial measure, earnings from continuing operations attributable to the Company, because management cannot reliably predict all of the necessary components of this GAAP financial measure without unreasonable efforts. Earnings from continuing operations attributable to the Company includes several significant items, such as restructuring charges, asset impairment charges, charges for the write-off of finance fees, and the income tax effect on such items. The decisions and events that typically lead to the recognition of these and other similar items are complex and inherently unpredictable, and the amount recognized for each item can vary significantly. Accordingly, the Company is unable to provide a reconciliation of adjusted earnings per share to earnings from continuing operations attributable to the company service of the unavailable information, which could be material to the Company's future financial results.

O-I GLASS, INC. Changes in Net Sales and Segment Operating Profit for Reportable Segments (Dollars in millions)

		Three months ended December 31,							
Jnaudited	A	nericas		Europe	Asia Pacific		Total		
Net sales for reportable segments- 2020	\$	880	\$	589	\$ -	\$	1,469		
Effects of changing foreign currency rates (a)		(8)		(22)			(30)		
Price		58		9			67		
Sales volume & mix		(16)		71			55		
Divestitures		(8)					(8)		
Fotal reconciling items		26		58	-		84		
Net sales for reportable segments- 2021	\$	906	\$	647	\$ -	\$	1,553		
		Three months ended							
		nericas		Europe	Asia Pacific		Total		
Segment operating profit - 2020	\$	127	\$	73	\$ -	\$	200		
Effects of changing foreign currency rates (a)		(1)		(2)			(3)		
Net Price (net of cost inflation)		8		(31)			(23)		
Sales volume & mix		(3)		14			11		
Operating costs		(32)		24			(8)		
Divestitures									
'otal reconciling items		(28)		5	-		(23)		
Segment operating profit - 2021	\$	99	\$	78	\$	\$	177		
		Year ended December 31,							
	Ar	nericas		Europe	Asia Pacific		Total		
Net sales for reportable segments- 2020	Ar \$	3,322	\$	Europe 2,364		\$	5,967		
Effects of changing foreign currency rates (a)		3,322 22	\$	Europe 2,364 77	Asia Pacific	\$	5,967 99		
Effects of changing foreign currency rates (a) Price		3,322 22 160	\$	Europe 2,364 77 19	Asia Pacific	\$	5,967 99 179		
Effects of changing foreign currency rates (a) Price Sales volume & mix		3,322 22 160 77	\$	Europe 2,364 77	Asia Pacific \$ 281	\$	5,967 99 179 304		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures		3,322 22 160 77 (24)	\$	Europe 2,364 77 19 227	Asia Pacific \$ 281 (281)	\$	5,967 99 179 304 (305)		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures fotal reconciling items		3,322 22 160 77 (24) 235	\$	Europe 2,364 77 19 227 323	Asia Pacific \$ 281	\$	5,967 99 179 304		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures		3,322 22 160 77 (24)	\$	Europe 2,364 77 19 227	Asia Pacific \$ 281 (281)	\$	5,967 99 179 304 (305)		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures fotal reconciling items		3,322 22 160 77 (24) 235		Europe 2,364 77 19 227 323	Asia Pacific \$ 281 (281) (281) \$ (281)	\$	5,967 99 179 304 (305) 277		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures fotal reconciling items	\$ 	3,322 22 160 77 (24) 235 3,557 mericas		Europe 2,364 77 19 227 323 2,687 Year ended Do Europe	Asia Pacific \$ 281 (281) (281) \$ ecember 31, Asia Pacific	\$	5,967 99 179 304 (305) 277 6,244 Total		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures Total reconciling items Net sales for reportable segments- 2021	\$ 	3,322 22 160 77 (24) 235 3,557		Europe 2,364 77 19 227 227 323 2,687 Year ended Do	Asia Pacific \$ 281 (281) (281) \$ ecember 31,	\$ 	5,967 99 179 304 (305) 277 6,244		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures Otal reconciling items Vet sales for reportable segments- 2021	\$\$	3,322 22 160 77 (24) 235 3,557 mericas	\$	Europe 2,364 77 19 227 323 2,687 Year ended Do Europe	Asia Pacific \$ 281 (281) (281) \$ ecember 31, Asia Pacific	\$	5,967 99 179 304 (305) 277 6,244 Total		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures Total reconciling items Net sales for reportable segments- 2021 Segment operating profit - 2020 Effects of changing foreign currency rates (a) Net Price (net of cost inflation)	\$\$	3,322 22 160 77 (24) 235 3,557 mericas 395 1 4	\$	Europe 2,364 77 19 227 323 2,687 Year ended Do Europe 264	Asia Pacific \$ 281 (281) (281) \$ ecember 31, Asia Pacific	\$	5,967 99 304 (305) 277 6,244 Total 678		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures fotal reconciling items Net sales for reportable segments- 2021 Segment operating profit - 2020 Effects of changing foreign currency rates (a)	\$\$	3,322 22 160 77 (24) 235 3,557 mericas 395 1 4 21	\$	Europe 2,364 77 19 227 323 2,687 Year ended Do Europe 264 7 (53) 51	Asia Pacific \$ 281 (281) (281) \$ ecember 31, Asia Pacific	\$	5,967 99 179 304 (305) 277 6,244 Total 678 8 (49) 72		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures Total reconciling items Net sales for reportable segments- 2021 Segment operating profit - 2020 Effects of changing foreign currency rates (a) Net Price (net of cost inflation)	\$\$	3,322 22 160 77 (24) 235 3,557 mericas 395 1 4	\$	Europe 2,364 77 19 227 323 2,687 Year ended Do Europe 264 7 (53)	Asia Pacific \$ 281 (281) (281) \$ ecember 31, Asia Pacific	\$	5,967 99 179 304 (305) 277 6,244 Total 678 8 (49)		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures Total reconciling items Net sales for reportable segments- 2021 Segment operating profit - 2020 Effects of changing foreign currency rates (a) Net Price (net of cost inflation) Sales volume & mix	\$\$	3,322 22 160 77 (24) 235 3,557 mericas 395 1 4 21	\$	Europe 2,364 77 19 227 323 2,687 Year ended Do Europe 264 7 (53) 51	Asia Pacific \$ 281 (281) (281) \$ ecember 31, Asia Pacific	\$	5,967 99 179 304 (305) 277 6,244 Total 678 8 (49) 72		
Effects of changing foreign currency rates (a) Price Sales volume & mix Divestitures Fotal reconciling items Net sales for reportable segments- 2021 Segment operating profit - 2020 Effects of changing foreign currency rates (a) Net Price (net of cost inflation) Sales volume & mix Operating costs	\$\$	3,322 22 160 77 (24) 235 3,557 nericas 395 1 4 21 32	\$	Europe 2,364 77 19 227 323 2,687 Year ended Do Europe 264 7 (53) 51	Asia Pacific \$ 281 (281) (281) (281) (281) \$ - ecember 31, - Asia Pacific 19	\$	5,967 99 179 304 (305) 277 6,244 Total 678 8 (49) 72 134		

(a) Currency effect on net sales and segment operating profit determined by using 2021 foreign currency exchange rates to translate 2020 local currency results.

O-I GLASS, INC. Reconciliation to Free Cash Flow

	Ye	ar Ended	Year Ended		Forecasted Year Ended
Unaudited	Decen	ıber 31, 2021	December 31, 2020		December 31, 2022
Cash provided by continuing operating activities (a)	\$	680	\$ 457	\$	725
Cash payments for property, plant and equipment		(398)	(311)		(600)
Free cash flow (non-GAAP)	\$	282	\$ 146	\$	125
Addback: Cash payments for property, plant and equipment - strategic/expansion only (non-GAAP)					225
Adjusted Free Cash Flow (non-GAAP)				\$	350

(a) 2022 forecast excludes the one-time funding of the \$610 million 524(g) trust at the conclusion of the Paddock Chapter 11 process.

O-I GLASS, INC. Reconciliation to Net Debt

Unaudited	1	December 31, 2021	D	ecember 31, 2020
Total debt	\$	4,825	\$	5,142
Cash and cash equivalents		725		563
Net Debt	\$	4,100	\$	4,579

O-I GLASS, INC. Reconciliation to Adjusted Effective Tax Rate

The Company is unable to present a quantitative reconciliation of its forward-looking non-GAAP measure, adjusted effective tax rate, for the year ending December 31, 2022, to its most directly comparable GAAP financial measure, provision for income taxes divided by earnings (loss) from continuing operations before income taxes, because management cannot reliably predict all of the necessary components of these GAAP financial measures without unreasonable efforts. Earnings (loss) from continuing operations before income taxes includes several significant items, such as restructuring charges, asset impairment charges, charges for the write-off of finance fees, and the provision for each item can vary significant; Accordingly, the Company is unable to provide a of adjusted effective tax rate to earnings (loss) from continuing operations for income taxes or address the probable significance of the unavailable information, which could be material to the Company's future financial results.